
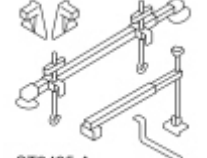
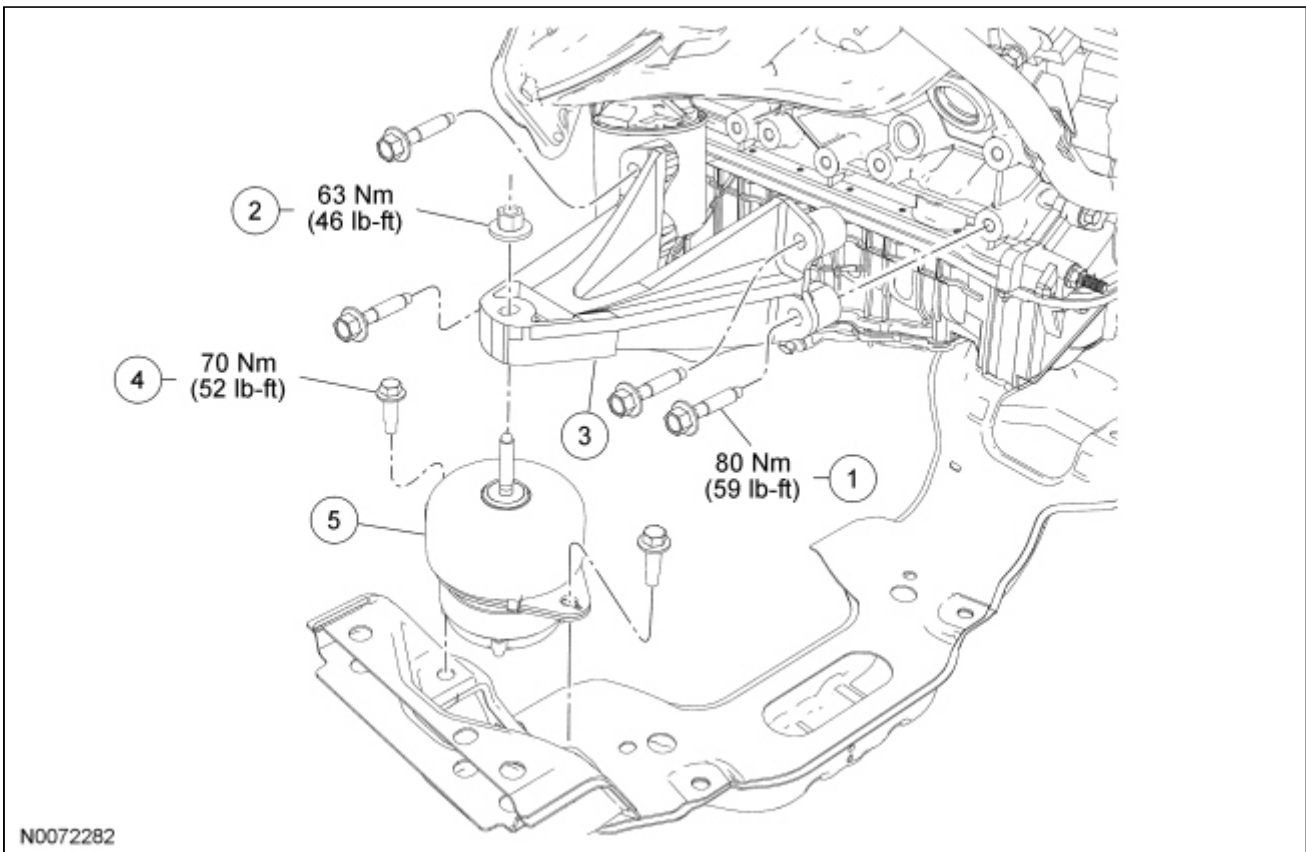


Engine Mount — RH

Special Tool(s)

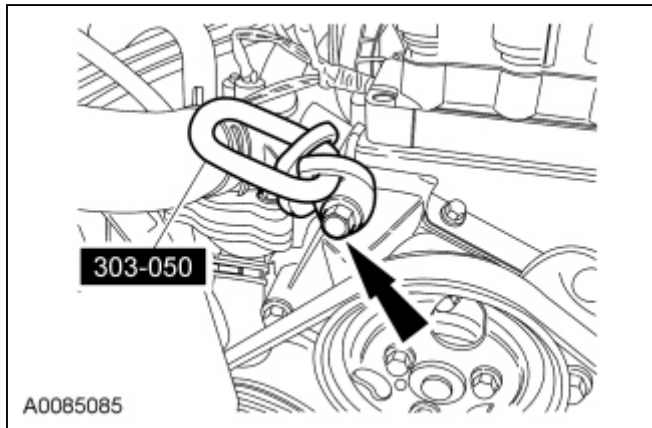
 <p>ST1595-A</p>	Lifting Bracket, Engine 303-050 (T70P-6000)
 <p>ST2425-A</p>	Support Bar, Engine 303-F072



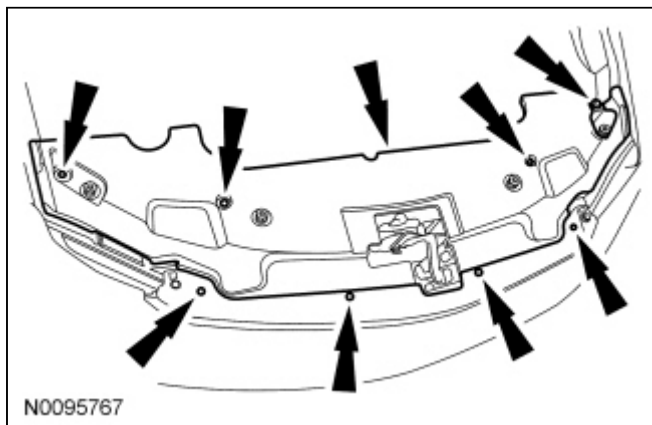
Item	Part Number	Description
1	W710565	RH engine mount bracket bolt (4 required)
2	N621943	RH engine mount bracket-to-engine mount nut
3	6037	RH engine mount bracket
4	W707641	RH engine mount bolt (2 required)
5	6038	RH engine mount

Removal and Installation

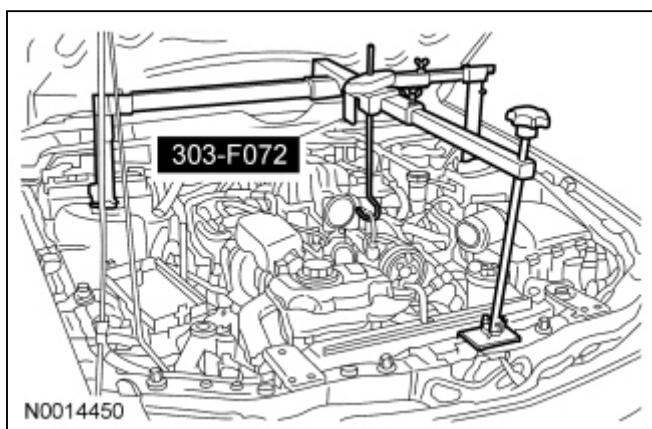
1. With the vehicle in NEUTRAL, position it on a hoist. For additional information, refer to [Section 100-02](#).
2. Disconnect the battery ground cable. For additional information, refer to [Section 414-01](#).
3. Remove the Throttle Body (TB). For additional information, refer to [Section 303-04A](#).
4. Remove the Front End Accessory Drive (FEAD) bracket bolt and install the Engine Lifting Bracket.
 - To install, tighten to 48 Nm (35 lb-ft).



5. Remove the 8 pin-type retainers and the radiator sight shield.



6. Install the Engine Support Bar.



7. Remove the engine mount-to-engine bracket mount nut.
 - To install, tighten to 63 Nm (46 lb-ft).
8. Remove the 4 engine mount bracket bolts and remove the bracket.
 - To install, tighten to 80 Nm (59 lb-ft).

9. Remove the 2 engine mount bolts and the engine mount.
 - To install, tighten to 70 Nm (52 lb-ft).
 10. To install, reverse the removal procedure.
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